

ALL CUSTOMERS • RIGID SHEET NESTING

Sheet Nesting

RIGID

Adding to a Sheet

Rigid Products

Coroplast, PVC, foamcore, aluminum

WHO THIS IS FOR

Customers ordering rigid signs — coroplast, PVC, foamcore, aluminum and similar — which are cut from full sheets rather than priced by the piece.

WHAT THIS COVERS

Reading the sheet layout panel, testing a size both ways round, and adding a second design to a sheet you are already buying.

WHY THIS SHEET EXISTS

You are buying the sheet, not the sign. Empty space on a sheet you have already paid for is money spent on nothing — and the way you enter a size can change how much of that space you get.

WHEN TO USE IT

Any rigid order where the sheet is not full — which is most of them, unless your size divides evenly into it.

HOW TO DO IT

- 1 Configure your rigid sign — width, height, quantity. **Sheet Layout Preview** appears in the right-hand column automatically.
- 2 Read **Signs Per Sheet** and **Sheets Needed**, then the sentence under the diagram: **Fits 4 per sheet. 2 slots remaining on this sheet.**
- 3 **Try the size both ways round.** A 24" × 18" sign fits **ten** to a sheet. The same sign entered as 18" × 24" fits **eight**. Order it whichever way gives the higher count.
- 4 The sheet is **48" × 96"**. A partly used sheet bills as a full one — which is the whole reason to fill it.
- 5 On coroplast, select **+ Add another design** to place a second design on the same sheet. **Same material, same thickness**, and each design gets its own upload — see **Multiple Designs**.
- 6 Watch **Sheets Needed**. If it did not increase, your new design nested into space you were buying anyway.

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SAME MATERIAL ONLY

Coroplast and PVC never share a sheet, and neither do two thicknesses of the same material.

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TOO BIG TO NEST

A sign larger than the sheet is refused outright — a message replaces the diagram instead of a layout.

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NEED A HAND

Call (520) 975-3674 or email Orders@FastPrintsUSA.com, Mon–Fri 4:00 AM – 9:00 PM MST.

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